

VERY USEFUL DIMENSIONS AND INFORMATION

Princess 32

Project 31

Pilgrim 25

Overall length	(pulpit to outdrives lowered)	33' 4"	33' 4"	26' 0"
" " "	(outdrives raised)	34' 1"	34' 1"	26' 8"
" " "	(outdrives raised with Davits)	34' 6"	34' 6"	26' 9"
" width		9' 11"	9' 10"	8' 9"
" height		10' 9"	10' 0"	9' 0"
" "	above water line ex mast	8' 6"	8' 0"	7' 10"
" "	with our cradle (without wheels)	11' 0"	10' 3"	10' 2"
" "	our cradle and lorry	14' 0"	13' 3"	13' 2"
Draught including outdrives		3' 0"	3' 0"	2' 10"
" excluding "		2' 0"	2' 0"	1' 4"
Width across transom		7' 11"	7' 11"	7' 11"
Overall weight of boat (Twin Engined)		4½ tons	4 tons	2½ tons
" " " " (Single engine)		3½ "	3½ "	2 "
Overall weight with our cradle (Twin engined)		4½ "	4½ "	2½ "
" " " " (Single engine)		4 "	3½ "	2½ "
Curtain material 48" wide		15 yds	15 yds	12 yds
" " " 48" "	Plain	13 "	13 "	10 "
Length of Dinghy recommended		8'	8'	
Thames Tonnage		10.32	10.32	6.25

## DIMENSIONS AND CAPACITIES

**PRICE LIST FOR 1966 PRODUCTION**

Tel. PLYMOUTH 60353

NEWPORT STREET - STONEHOUSE - PLYMOUTH

**Marine Projects (Plymouth) Ltd.**

TYPE OF CRAFT	PROJECT 20 - 2/4 Berth	EX WORKS HULL COLOURS: White, Light Blue.	SPEED (m.p.h.)	EX WORKS To take outboard engines	9 h.p. Evolution Outboard and controls.	7 - 9	(£ 420) £ 895	PROJEC T 20 - 2/4 Berth	PROJECT 20 - 2/4 Berth Single Keel only
				40 h.p. Evolution Outboard Electric Start and Controls (—)	15 - 20	15,274 £ 1,333	(£ 880) £ 1,545	Petrol Outdrive Menogletsi Petrol Outdrive 70 h.p.	24 - 26
				Worthington Blake 1500 c.c.	20 - 22	£ 1,333 £ 1,545	(£ 880) £ 1,685	Mercruiser 110 h.p.	30 - 35
				Petrol Outdrive Menogletsi Petrol Outdrive 70 h.p.	24 - 26	£ 1,685 £ 1,245	(£ 955) £ 1,485	Petroil Outdrive Perkins 4.107M 50 h.p.	20
				Diesel Z-Drive			(£ 890)	AS STANDARD.	

## SOME NOTES ON THE ABOVE CRAFT

N.B. ALL CRAFT FITTED WITH MERCURY ENGINES HAVE ELECTRIC OUTDRIVE LIFT AS STANDARD.

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Diesel Z-DIVe

Page 1 of 1 - A 120M 80 b p

Perrito Outdrive (E1, Z1)

**Mercruiser 110 h.p.** 30 - 35 E1, 61

70 h.p.

Mengoletsi Petrool Outdrive Z4 - Z6

*Final outcome*

Write Keele only

Worthington Blaize 1500 C-5 20 - 22

**Electric Start and Controls**

40 h.p. Evinrude Outboard

at Blue.

White, Outboard Engine, 9 h.p. EVI-MARINE

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To take advantage of economies of scale, a company must have a large enough market.

8 3

EX W CRAGF TYP OF CRAFT

Ref. No.	Description	Price	C. S. D.
01	To fit two extra berths in the cockpit (upholstered) (20 only) .....	35. 0. 0.	
02	Chain Pipe CP .....	6. 2. 0.	
03	Stemhead Roller CP (31 and 270 only) .....	16. 4. 0.	
04	Stemhead Roller CP (26 and 20 only) .....	12. 9. 6.	
05	30 lb. Danforth Anchor (Galvanised) .....	14. 7. 6.	
06	22 lb. Danforth Anchor (Galvanised) .....	10. 10. 0.	
07	15 lb. Danforth Anchor (Galvanised) .....	8. 10. 0.	
08	Mahogany Anchors Chocks .....	6. 10. 0.	
09	SL Clyde Anchors which 2-1 Gearring. Modern Appearance .....	27. 10. 0.	
10	Search Light SL 7" Diameter CP With Watertight Plug .....	13. 3. 0.	
11	Guarded Cockpit Light CP .....	7. 3. 6.	
12	Windscreen wipers CP Matrixed (each) .....	7. 15. 6.	
13	Kent Clearview Screen. 11" Dia. CP Finsih .....	39. 12. 0.	
14	Single Electric Horn CP Powerful Low tone .....	6. 17. 6.	
15	Twin Electric Horns CP 16" Trumpets. Very pleasing appearance .....	10. 15. 0.	
16	Seafarer Echo Sounder. Dual Range 0-60 fthm .....		
17	Compass - Sestral Moore, Fiji Lar Mounted, illuminated, very accurate (other makes available) .....	27. 16. 0.	
18	Sumlog - Mileometer/Speedometer .....	38. 10. 0.	
19	Clock and Barometer set 2 1/4" Dial CP .....	14. 10. 0.	
20	Electric Bilge Pump - Jabsco .....	16. 18. 0.	
21	Morse Steering Wheel Chrome. Mahogany .....	11. 0. 0.	
22	Collapsible Helmstans seat .....	14. 3. 0.	
23	Power Boat Type Helmstans seat with adjustable height .....	53. 0. 0.	
24	Stern Rail SS (31 and 270) .....	29. 0. 0.	
25	(26) .....	26. 0. 0.	
26	(20) .....	24. 0. 0.	
27	Stern Rail Mahogany with SS Stanchions 31 & 270 .....	26. 0. 0.	
28	With back rest in B.V.C. (Forms two extra berths 31 & 270 .....	23. 0. 0.	
29	Stern Cushions over Engine Compartment across width of craft .....	20. 0. 0.	
30	Davits (31, 270 and 26 only) For light rubber dinghy .....	26. 0. 0.	
31	For Glass fibre or timber dinghy, fabricated from steel .....	28. 10. 0.	
33			

- NOTES 1. Prices are for extras fitted. Therefore extras should be ordered at the same time as craft. If extras are ordered after completion of craft an additional fitting charge may be involved.
2. The reference Nos. in the L.H. Column are for inclusion in the order form where otherwise stated.
3. All prices and extras listed below apply to our entire range of craft except fitting charges.
4. Abbreviations:-
- SL - Simpson Lawrence Ltd.
  - CP - Chrome Plate
  - SS - Stainless Steel
  - WT - Watertight
5. The reference Nos. in the L.H. Column are for inclusion in the order form where otherwise stated.
6. Prices are for extras fitted. Therefore extras should be ordered at the same time as craft. If extras are ordered after completion of craft an additional fitting charge may be involved.
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### LIST OF OPTIONAL EXTRAS

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THIS LIST IS ONLY A REPRESENTATION OF THE MORE POPULAR EXTRAS. IF YOU REQUIRE ANY OTHER ITEMS, WE WILL BE PLEASED TO QUOTE OUR PRICE.

N.B. A CHEMICAL TOILET MAY BE FITTED IN THE PROJECT 31, 270, 26. IF REQUIRED THIS WILL REDUCE THE PRICE OF THE CRAFT BY £15.0.0.

Ref. No.	Description	Price	G. S. D.
35	Cockpit Canopy, supported on SS Hoop in P.V.C. with doors and windows. 31 & 270	53.0.0	
36	53.0.0	48.0.0	
37	43.0.0	20.0.0	
38	16.0.0	26.0.0	
39	14.0.0	20.0.0	
40	12.0.0	28.0.0	
41	10.0.0	28.0.0	
42	10.0.0	2.10.0	
43	15.0.0	19.15.0	
44	10.0.0	28.10.0	
45	0.0.0	18.10.0	
46	0.0.0	18.10.0	
47	0.0.0	38.0.0	
48	0.0.0	15.0.0	
	SS Pullpit )	21.0.0	
	Chemical Toilet ) 20 only		
	Sea Toilet )		
	Gas Waterheater over sink		
	Super-Sniffet Gas Detector		
	Ventilator Tanney motorised		
	Fiddele Rail for Cooker (31 & 270 only)		
	Retrofitter Electrolux 1 cub. ft.		
	Refrigerator Fridge Rail for Cooker (31 & 270 only)		
	Ventilator Tanney motorised		
	Gas Waterheater over sink		
	Sea Toilet )		
	Chemical Toilet ) 20 only		
	SS Pullpit )		

THIS LIST IS ONLY A REPRESENTATION OF THE MORE POPULAR EXTRAS. IF YOU REQUIRE ANY OTHER ITEMS, WE WILL BE PLEASED TO QUOTE OUR PRICE.

N.B. A CHEMICAL TOILET MAY BE FITTED IN THIS PROJECT 31, 270, 26. IF REQUIRED THIS WILL REDUCE THE PRICE OF THE CRAFT BY £15.0.0.

#### TOTAL COST OF EXTRAS

Ref. No.	Description	Price
35	Cockpit Canopy, supported on SS Hoop in P.V.C. with doors and windows.	31 £ 270
36	Cockpit forward	53 . 0 . 0
37	Cockpit night cover (Canvas) 31 £ 270	48 . 0 . 0
38	Cockpit night cover (Canvas)	16 . 0 . 0
39	20	14 . 0 . 0
40	20	12 . 0 . 0
41	Refrigerator Electrolux 1 cub. ft.	28 . 10 . 0
42	Middle Rail for Cooker (31 & 270 only)	2 . 10 . 0
43	Ventilator Tanney motorised	19 . 15 . 0
44	Super-Sniffet Gas Detector	28 . 10 . 0
45	Gas Waterheater over sink	18 . 10 . 0
46	Sea Toilet	38 . 0 . 0
47	Chemical Toilet ( ) 20 only	15 . 0 . 0
48	SS Pulpit	21 . 0 . 0

# PROJECT 31

## Notes on engine installations

The Project 31 comes on the plane between 12½ and 14 knots – depending on all up weight. She can therefore attain planing speeds with all engine installations except the single Volvo D21/270, twin Volvo MD2/100 and twin Perkins 4.108 diesels.

We have recently tested some engine installations in our Princess 32 and we print the results of these tests below. The '32' has a similar hull form to the '31' although the latter has slightly less displacement than the '32'. One could therefore expect an improvement of about 5% on these figures with the same installations in the Project 31.

### TWIN VOLVO D21/270

This test run was made in wind Force 2 conditions and three people were aboard, otherwise conditions were exactly the same as in the previous test. At 6 knots consumption was 1.58 g.p.h.; at 9 knots 2.4 g.p.h.; at 12 knots, 4.0 g.p.h. and at 15 knots 6.0 g.p.h.

### TWIN VOLVO 130/270

In this case the consumption was measured by placing a fuel flow meter in the supply line of one engine and simply doubling the reading for total fuel consumption.

Sea conditions were Force 2/3 causing small waves, the water tanks were empty about 20 gallons of fuel were carried and two people were on board. At 6½ knots consumption was 1 g.p.h.; at 9 knots 2 g.p.h.; at 13 knots 3.2 g.p.h.; at 20 knots 6 g.p.h. and at 24 knots 7.3 g.p.h.

Please remember that all these results were obtained with craft in ex-works condition, i.e. relatively lightly loaded, the hull completely free from fouling and the engines in first class order (although not 'run in'). These results are in no way guaranteed (as boats and engines can vary from one to another) and are intended only as a general guide to owners.

### TWIN VOLVO D32/270

These tests were carried out in Force 4/5 sea conditions (approx. 3 ft. wave height) off Plymouth with full water tanks, four people on board and only a nominal amount of fuel. The fuel consumption was calculated by timing the period the engine took to consume one gallon of fuel.

At 9 knots the consumption was 2.89 g.p.h. (gallons per hour); at 14 knots 4.25 g.p.h. and at 19 knots 7.88 g.p.h. It was not possible to measure the consumption at maximum speed as the engines were not 'run in' and we did not wish to cause undue wear.

At 6 knots the consumption was approximately 2 g.p.h. It was not possible to run accurately at this speed as wave motion caused the boat's speed to vary between 5½ and 6½ knots.

### ENGINE TESTS

We have tested in detail some engine installations in the Princess 32 and the results which have followed surprised us very much, as the fuel consumption figures obtained were considerably lower than expected. They show that the '32' is exceptionally economic whether at planing or displacement speeds. In general we have tested around four basic speeds. One on the maximum speed allowed in restricted waters (5/6 knots), another the maximum displacement speed (8½/9½ knots), another the minimum speed required to maintain planing, and finally the maximum continuous speed.